

Planet Possible: Our commitment to doing more with less

Our success as a company depends on sustainability. At AkzoNobel we have sharpened our focus on sustainability by reviewing our sustainability risks and opportunities against global trends and evaluating how they will impact our customers by 2020. We express the outcome as our Planet Possible approach to sustainability. It's our commitment to creating more value from fewer resources.



We know only too well that our future hinges on our ability to radically do more while using less.

- More innovation, less traditional solutions;
- More renewable energy and materials, less fossil-based;
- More value chain focus, less introverted thinking.

Employing our new strategy of radical efficiency, we work with customers and suppliers to open infinite possibilities to a finite world. Learn more at www.akzonobel.com/planetpossible

Number 1

is our position in the Materials industry group on the 2017 Dow Jones Sustainability Index.

At least 20%

is the share of revenue we aim to achieve by 2020 from products with a sustainability advantage for customers.

More than 25%

is the reduction we aim to achieve in our cradle-to-grave carbon foot print per ton of product by 2020.

Contact us directly for detailed product information and sample requests:

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www.akzonobel.com/oilfield

AkzoNobel creates everyday essentials to make people's lives more liveable and inspiring. As a leading global paints and coatings company and a major producer of specialty chemicals, we supply essential ingredients, essential protection and essential color to industries and consumers worldwide. Backed by a pioneering heritage, our innovative products and sustainable technologies are designed to meet the growing demands of our fast-changing planet, while making life easier. Headquartered in Amsterdam, the Netherlands, we have approximately 46,000 people in around 80 countries, while our portfolio includes well-known brands such as Dulux, Sikkens, International, Interpon and Eka. Consistently ranked as a leader in sustainability, we are dedicated to energizing cities and communities while creating a protected, colorful world where life is improved by what we do.

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AkzoNobel Surface Chemistry

Environmentally responsible oilfield solutions

Without compromising performance

AkzoNobel 



World-class customer productivity empowered by innovative oilfield chemistries

GENERAL CHARACTERISTICS

PRODUCT NAME	Chemistry	Primary use	Active content	Physical form	CMC g/l	Surface tension mN/m	Pour point °C	Flash point °C	Viscosity mPas (°C)
Alcoflow® 880	Hybrid polymer	Scale inhibitor, CaCO ₃ , BaSO ₄	38%	liquid	ND	ND	0	>100	ND
Armoclean® 4350	Alcohol alkoxylate	Cleaner, wetting agent	100%	liquid	1.1	26.5	-9	>100	30 (20)
Armoclean® 4380	Alcohol alkoxylate	Cleaner, wetting agent, emulsifier	100%	liquid	1.6	29	12	>100	70 (20)
Armoclean® 4400	Fatty acid ethoxylate	Cleaner, emulsifier, dispersant	100%	liquid	0.4	39	4	>100	800 (20)
Armoclean® 6000	Alkyl glucoside	Hydrotrope, cleaner, wetting agent	65%	liquid	14	33.4	ND	>100	160 (30)
Armoclean® 6040	Alkyl glucoside	Hydrotrope, cleaner	75%	liquid	30	34	-9	>100	775 (20)
Armoclean® 6060	Alkyl glucoside	Cleaner, wetting agent, dispersant	61%	liquid	0.04	27	-7	>100	350 (25)
Armoclean® 6250	Quat	Hydrotrope, cleaner, dispersant	60%	liquid	ND	36	-17	>100	210 (20)
Armohib® CI-5150	Polymeric ester quat	Corrosion inhibitor	55%	liquid	0.01	31	-5	90-94	3500 (20)
Witbreak™ GT-705	Block co-polymer	Demulsifier	55%	liquid	ND	ND	14	92	901(22)
Witbreak™ GT-750	Block co-polymer	Demulsifier	85%	liquid	ND	ND	19	>100	310 (50)
Witbreak™ GT-756	Block co-polymer	Demulsifier	80%	solid/paste	ND	ND	26	>100	261 (50)

Surface Tension
acc. to Du Noüy, 0.1%

Alcoflow 880 is an ultra-brine stable scale inhibitor that is most effectively used for CaCO₃ inhibition and also performs strongly in BaSO₄. Built on our hybrid polymer technology, this product has increased biodegradability while retaining or even improving the properties of fully synthetic polymers. The exceptional brine tolerance and contamination resistance when compared to typical synthetic polyacrylate products makes Alcoflow 880 suitable for blending with other production chemicals into combination products.

Armoclean 4350 is a highly surface active nonionic surfactant with features relevant to multiple oilfield applications. For example, the product's low surface tension and excellent wetting in combination with low foam and odour makes it suitable for cleaning and stimulation operations. In addition, it can also be used to improve the wetting properties of corrosion inhibitor formulations. Although not fully water soluble in itself, Armoclean 4350 can gain great brine- and temperature stability by formulation with compatibility agents such as Armoclean 6000 or 6040.

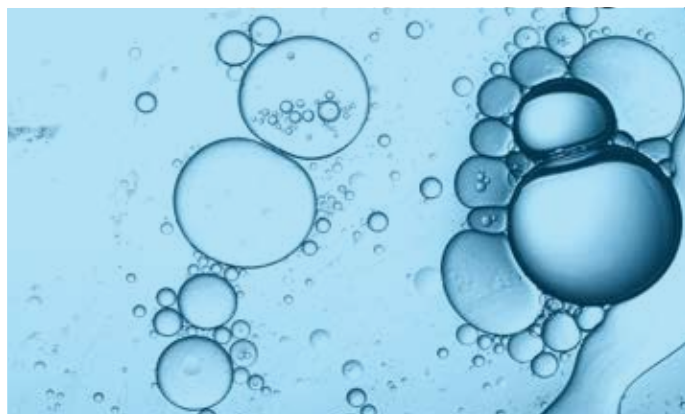
Armoclean 4380 is a more hydrophilic version of Armoclean 4350. Meaning this product is inherently water soluble and has increased emulsifying properties, while maintaining a strong wetting performance and low odour profile. Blending Armoclean 4350 and 4380 often gives super edge to cleaning formulations for various applications such as casing cleaning.

Armoclean 4400 is a powerful emulsifier in the medium HLB (Hydrophilic/Lipophilic Balance) range based on a natural raw material for the hydrophobic part. The product performs effectively on a stand-alone basis or can be blended with Armoclean 4350/4380 for specific purposes. For example, a blend of Armoclean 4400 and 4350 has shown great promise in cold degreaser formulations based on renewable components like fatty acid methyl esters. These cold degreasers can successfully replace traditional harmful solvent-based cleaners in various rig cleaning operations.

Armoclean 6000 has strong solubilizing/hydrotrope properties, while also being low foaming and highly salt/brine tolerant. The sugar based hydrophilic part of this product makes it insensitive to temperature changes, a positive benefit to many other nonionic surfactants.

Armoclean 6040 is a high performance hydrotrope/compatibility agent with extreme brine and temperature tolerance. Therefore it can make less compatible chemistry blends perform in challenging oilfield conditions. Armoclean 6040 can be formulated for several applications such as cleaning-, corrosion inhibitor- wetting agent- and non-emulsifier formulations. The low foam is built-in in the package.

Armoclean 6060 has a larger hydrophobic tail compared to Armoclean 6000 and 6040, which makes it more surface active. This means it has properties such as dispersing, wetting and cleaning - while retaining hydrotrope functions, salt tolerance and no clouding upon heating in aqueous solutions. The foaming of Armoclean 6060 is distinctly higher than the 6000 and 6040 version. The full Armoclean 6000 range can be blended in any ratio to fine tune the properties.



SOLUBILITY			FUNCTIONALITY				ENVIRONMENTAL AND REGULATORY STATUS				
Water	IPA	Aromatic	Foaming	Brine tolerance	Interfacial tension mN/m	Wetting	OECD 306	CEFAS classification	Norway classification	WGK	REACH registration
S	ND	I	ND	H	ND	ND	>20%	No substitution warning	Yellow 2	1	Yes
D	S	S	LO	M	1.2	29	>60%	No substitution warning	Yellow 0	1	Yes
S	S	S	M	H	4.2	52	>60%*	No substitution warning	Yellow 1	1	Yes
S	S	S	M	M	4.8	72	>60%	No substitution warning	Yellow 0	1	Yes
S	I	I	LO	H	12.8	78	>60%	No substitution warning	Yellow 0	1	Yes
D	I	I	LO	H	7.1	87	>60%	No substitution warning	Yellow 0	1	Yes
S	D	I	H	H	ND	36	>60%	No substitution warning	Yellow 0	1	Yes
S	S	I	M	M	ND	ND	>60%	No substitution warning	Yellow 0	2	Yes
S	S	S	M	H	ND	ND	>60%	No substitution warning	Yellow 0	1	Yes
D	S	S	ND	M	ND	ND	>20%	No substitution warning	Yellow 2	ND	Yes
S	S/D	S	ND	M	ND	ND	>20%	No substitution warning	Yellow 2	ND	Yes
S	S/D	S/D	LO	M	ND	ND	>20%	No substitution warning	Yellow 1	ND	Yes

Solubility: S=Soluble; D=Dispersible; I=Insoluble

Foaming: LO=Low; M=Medium; H=High; ND= Not Determined

Brine tolerance: M=Medium; H=High

Wetting= Contact angle 0,1% hydrophobic surface

IFT is measured between 3.5% NaCl containing the surfactant and a typical North Sea crude

*OECD 301D

German Water Hazard Classification

Armoclean 6250 is the preferred option for a cationic, quarternary ammonium hydrotrope and likely the only product in this chemistry class that is fully approved for North Sea operations. Substantially more surface active than the Armoclean 6000 range, it provides extreme performance for cleaning formulations due to unmet dilutability with retained cleaning power. The constant positive charge gives adsorption to negatively charged surfaces when needed. In addition, Armoclean 6250 is very acid stable and a strong dispersing agent. Relative to the 6000 series, Armoclean 6250 is more temperature sensitive in its hydrotropic functionality.

Armohib CI-5150 is a high performance, patented corrosion inhibitor featuring multiple binding sites to the steel surface. In addition to being extremely easy to formulate due to its very broad solubility profile, it is also very brine tolerant - even at elevated temperatures. This product is fully North Sea compliant and shows aquatotoxicity values 10-100 times better than standard corrosion inhibitor chemistries such as fatty acid imidazolines and alkyl benzyl quats. Armohib CI-5150 can be used as a direct drop-in to water-, methanol- or hydrocarbon solvent-based formulations. It is non-emulsifying and wets a steel surface (in aqueous solutions).

Witbreak GT-705, GT-750 and GT-756 are the first members of a new series of environmentally improved demulsifiers. Delivered in a "green" solvent, these products contain patented and degradable links to improve biodegradation. The entire GT range provides robust blend components for improving the interface - even down to around +30°C separation temperature. Witbreak GT-705 is especially strong in this respect, and in addition it is a very good drier for certain crudes. The best effectiveness is reached by blending it with a dropper. Witbreak GT-750 and GT-756 on the other hand have clear dropper properties, especially in 50-70°C separation temperature region. Witbreak GT-756 has a higher RSN and thus a bit more hydrophilic character than GT-750.

